

Spiralbohrer HSS-G DIN 1869 Typ N



HSS twist drill bit ground, extra-long, DIN 1869

Tolerance h8

Material HSS-G

Point grinding Tapered finish

Point angle 118°

Constructional features acc. to DIN 1414

Powerful standard twist drill bit

for deepest drill holes

Powerful and stable

Precise centricity

High resistance

For drilling extremely deep drill holes

No drilling in oil filled crank axles

Cutting terms (cutting speed + feed motion)

have to match the stability of the drill bit

Long tool life thanks to frequent chip removal
and permanent cooling

Designed to drill: steel, alloy steel,
unalloyed steel

Ø mm	L	L2	Art.Nr.
3	150	100	170301
3,3	155	105	170331
4	175	120	170401
4,2	175	120	170421
4,5	185	125	170451
5	195	135	170501
6	205	140	170601
6,8	225	155	170681
7	225	155	170701
8	240	165	170801
8,5	240	165	170851
9	250	175	170901
10	265	185	171001